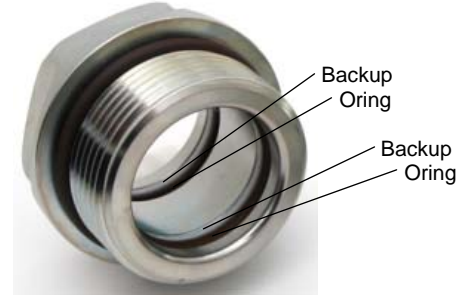


- |                         |                               |
|-------------------------|-------------------------------|
| 1- Clean environment    | Parts, tools, hands, clothing |
| 2- Remove nut           | Pneumatic gun recommended     |
| 3- Remove seal kit      | Remove debris & clean grooves |
| 4- Install new seal kit | See picture                   |
| 5- Tightening           | Respect recommended torque    |



SWIWELL CARTRIDGE TORQUE		
Sizes	Ft-lbs	
	Recommended	Min
06	200	150
08	270	235
10	300	270
12	350	300
16	400	350
20	500	450
24	550	500
32	650	600
Dry torque - Lubricate external o-ring		

